



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4379-1
Job Sheet 169893



Part No: **D4379-1**

Job Qty: 60 ea

Part Name: Wearplate Cup



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D SHEET 1 IPP REV:A NEW ISSUE 11-04-13 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	1/18/18	1/18/18	0.00	0.00	Start Up Machining-3		
100	Doosan	60 pcs	1/19/18	1/19/18	0.00	7.66	Doosan		
120	QC	60 pcs	1/19/18	1/19/18	0.00	0.00	QC8		
130	Packaging	60 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3-2		
140	QC21-SA	60 Ea	1/19/18	1/19/18	0.00	0.00	QC21		

Part Op 100 - turn as per Dwg and folio FB057

Descriptions: 130 - LOCATION: WA002

MAR 07 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304RO.750	3	31	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.266Inches + 0.006 - 0.001	0.269 0.265	Diameter	
2	Wearplate	0.507Inches ± 0.010	0.505 0.497		
3	Wearplate	0.233Inches ± 0.010	0.236 0.223		
4	Wearplate	0.466Inches ± 0.010	0.464 0.456		
5	Wearplate	0.625Inches + 0.000 - 0.005	0.623 0.620		
6	Wearplate	0.200Inches ± 0.010	0.200 0.190		
7	Wearplate	0.438Inches ± 0.010	0.439 0.428		
8	Wearplate	0.030Inches ± 0.100	0.030 (0.070)		
9	Wearplate	45.000Degrees ± 0.000	45° 45.000	Angle	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

FAULT CATEGORY

ure	☐	Power Loss/Surge	☐	Positioned Wrong
	☐	Folio/Program	☐	Outside Dimensions
	☐	Grain	☐	Over/Under tolerance
	☐	Weld	☐	Part Incorrect
e/Defect	☐	Wrong Stock Pulled	☐	Part Lost/Missing
	☐	Out of Sequence	☐	Part Moved
	☐	Off-set	☐	Drawing
	☐	Mislabeled	☐	Finish
mplete/Unqualified	☐	Fit/Function	☐	Misread
	☐	Misaligned/off center	☐	Turning Sequence

omplete/Unclear

Date: 02/27/18

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Container No: S046018

Part: D4379-1

Job No: 169893

Serial No/Batch: S046018

Revision: D4379

Inspector: